

ABSTRACT OF THE DISCLOSURE

An electrode member used for supplying power from an image forming apparatus body to a developing roller when a process cartridge detachably attachable  
5 to the apparatus body is attached to the apparatus body includes a conductive substrate, a hole provided in the substrate, an end of the hole being larger than a width of the hole, an elastic portion bent and raised along the hole, an electrode being able to  
10 contact the elastic portion, a rib provided opposite and along the end of the hole, an engagement hole for mounting the electrode member to a bearing of the developing roller, and a contact portion making  
15 contact with an inner surface of the developing roller, when the electrode member is mounted to the bearing.